



## GEN III & IV LS APPLICATIONS

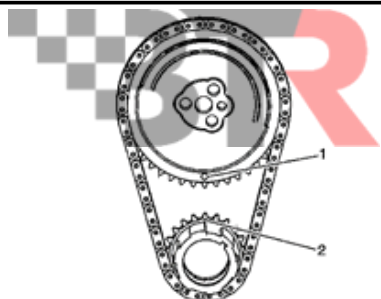
INTAKE DURATION @.050"	212 °	ROCKER ARM RATIO	1.7 :1
EXHAUST DURATION @.050"	22X °	NET LIFT INTAKE	0.553 "
LOBE LIFT INTAKE	0.325 "	NET LIFT EXHAUST	0.553 "
LOBE LIFT EXHAUST	0.325 "	LOBE SEPARATION ANGLE	106.5 °
INTAKE LOBE LIFT @ T.D.C.	0.053 "	ACTUAL SPECS MAY VARY*	

REV.2

INSTALL DOT-DOT (SEE DIAGRAM ON REVERSE SIDE)

# BTR LS TRUCKNORRIS

### TIMING CHAIN ORIENTATION



### INSTALL DOT-DOT

### TORQUE SPECIFICATIONS

CAMSHAFT SPROCKET (3-BOLT)	26 FT/LBS
CAM RETAINER PLATE BOLT (HEX)	18 FT/LBS
CAM RETAINER PLATE BOLT (TORX)	11 FT/LBS

### IMPORTANT NOTE:

BE SURE TO THOROUGHLY CLEAN CAMSHAFT, INCLUDING THE CENTER, AND APPLY ASSEMBLY LUBE BEFORE INSTALLATION



FOR MORE SPECS AND TECHNICAL INFO SCAN THE QR CODE OR VISIT:

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